

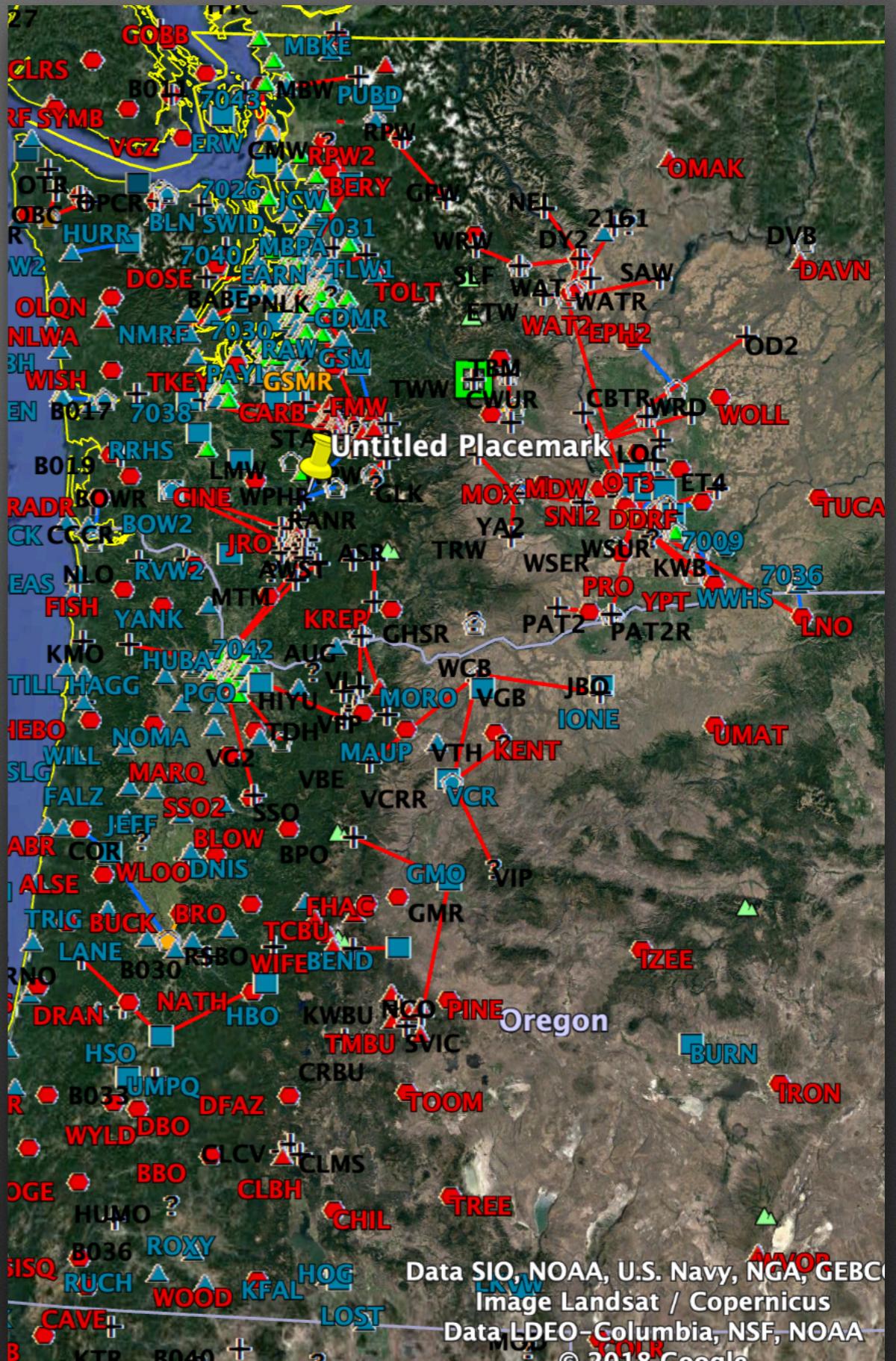
# Seismic station power



# Climate

Coastal  
Temperate Rain forests  
Rain shadow zones  
Semi arid zones  
Alpine climate

# Conifer trees



# Alpine Sesimic stations

Constrained by visual impacts in parks.

Snow levels

Lots of solar above 6k feet.

Weather is primarily below 6k feet.





# Hi Mt Seismic





# Low land Seismic

Post and power







# Prepping a TA site



# Lowland Seismic

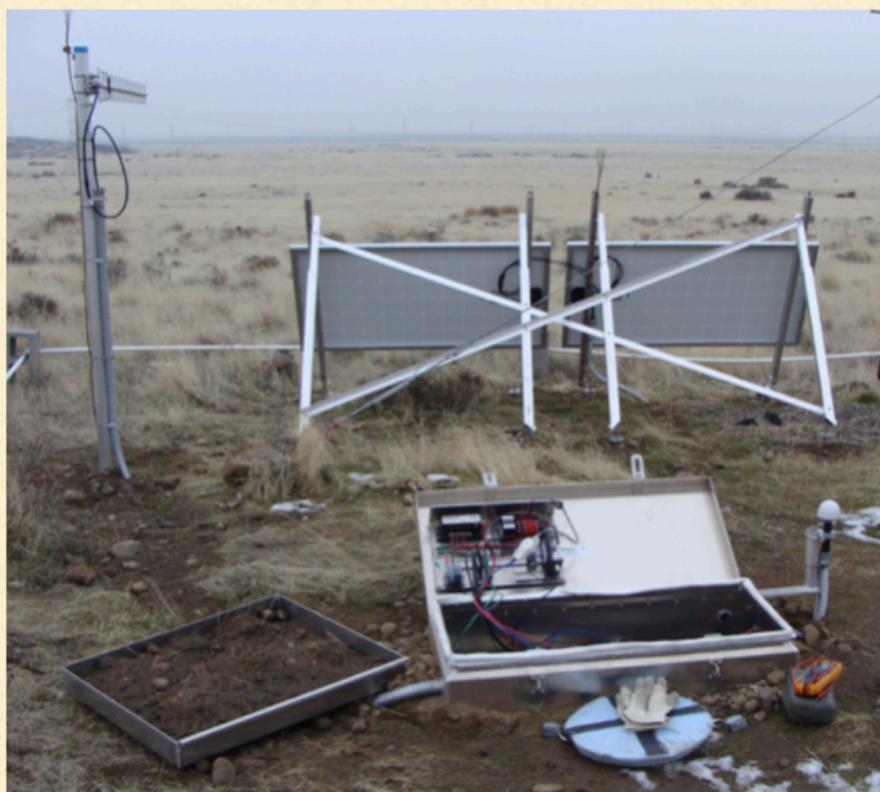
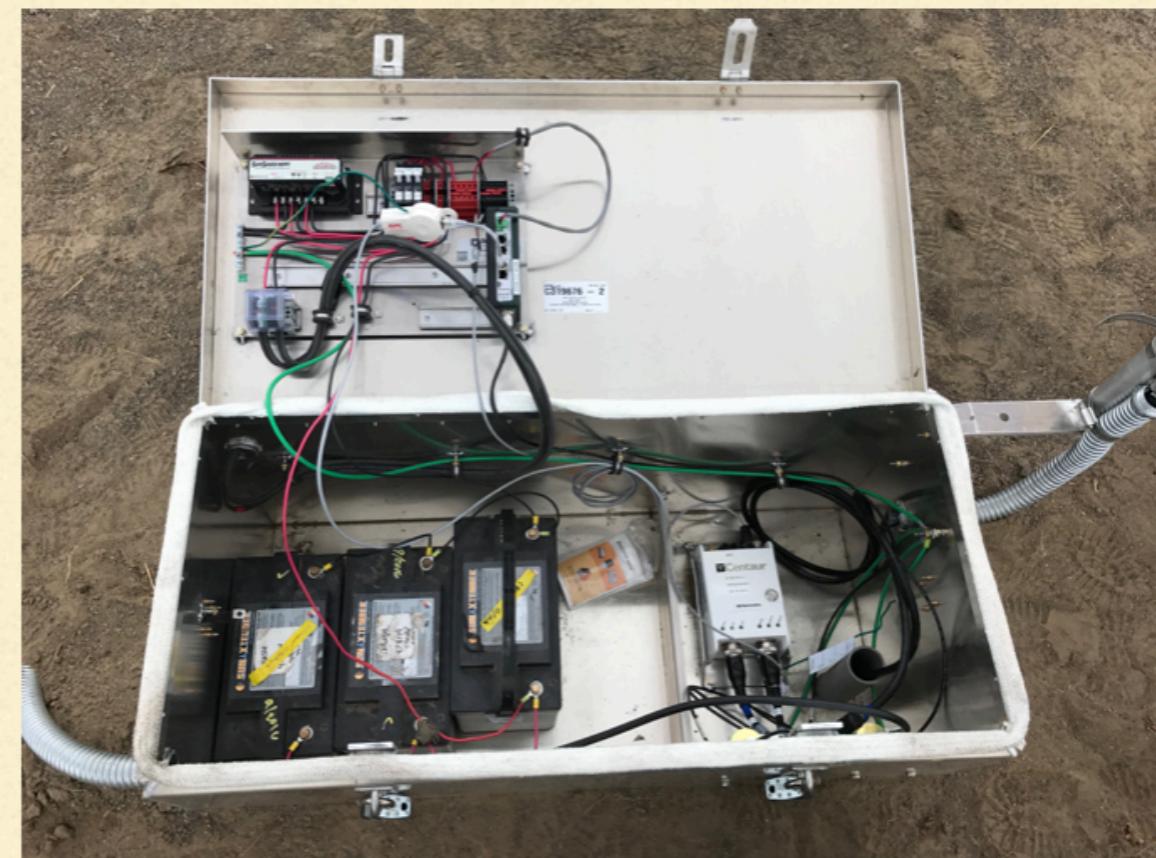


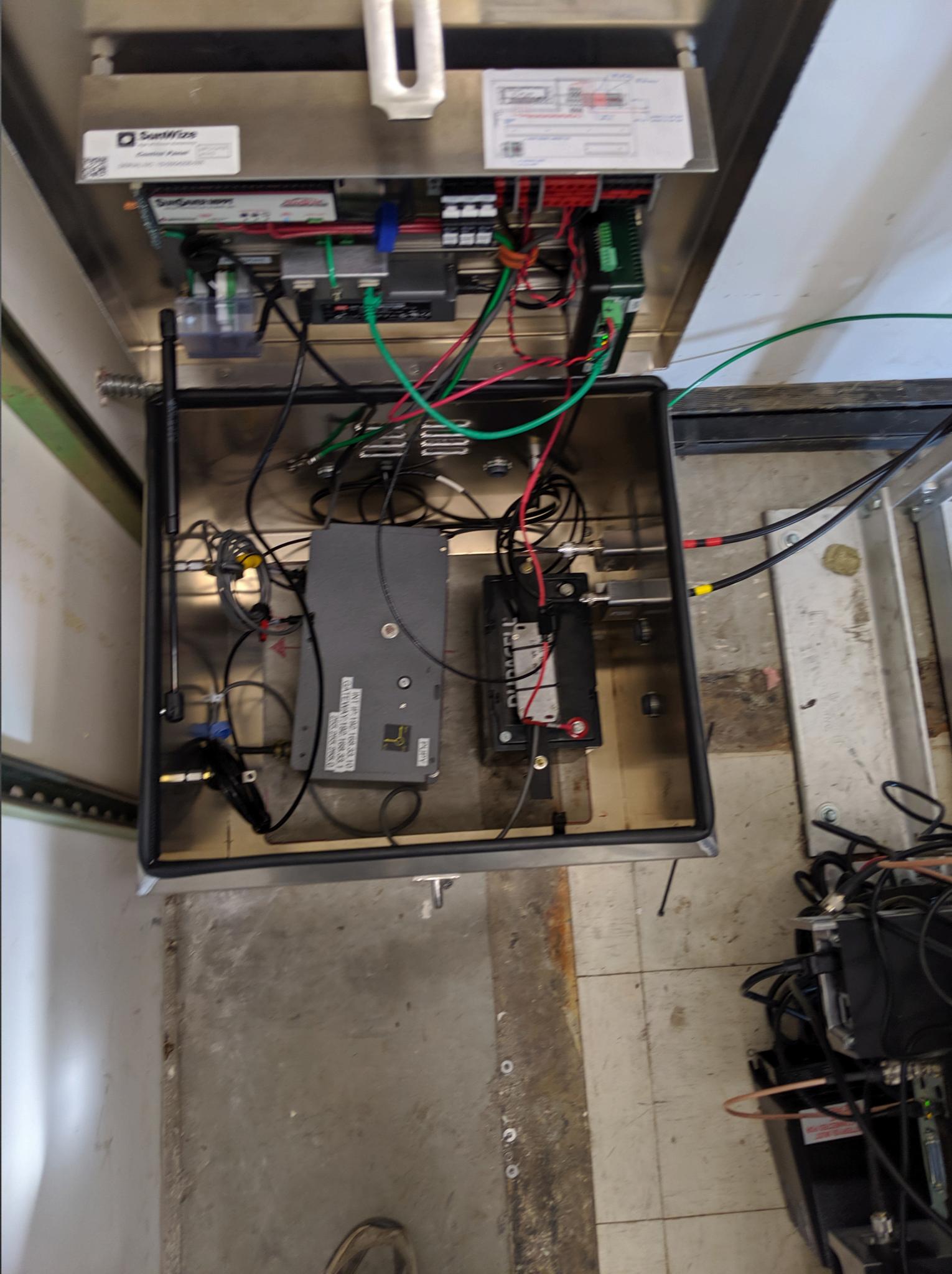
**TA site**



# Desert Installation

DOE, fire related funding





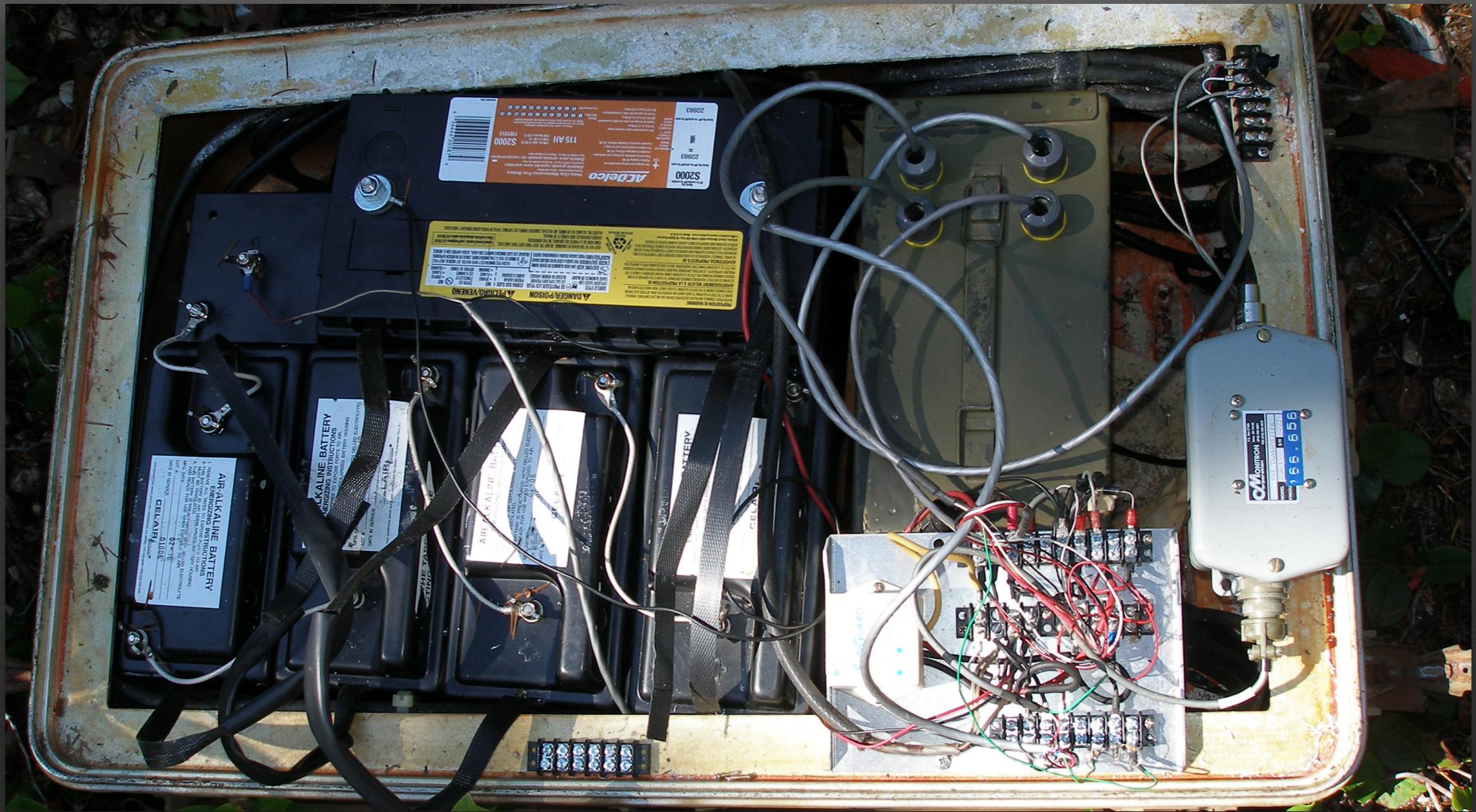


# Where did we come from and where are we going

Our beginnings originated with analog systems and calculated PV power systems.  
Meaning our budgets were less and solar was expensive.



# Analog

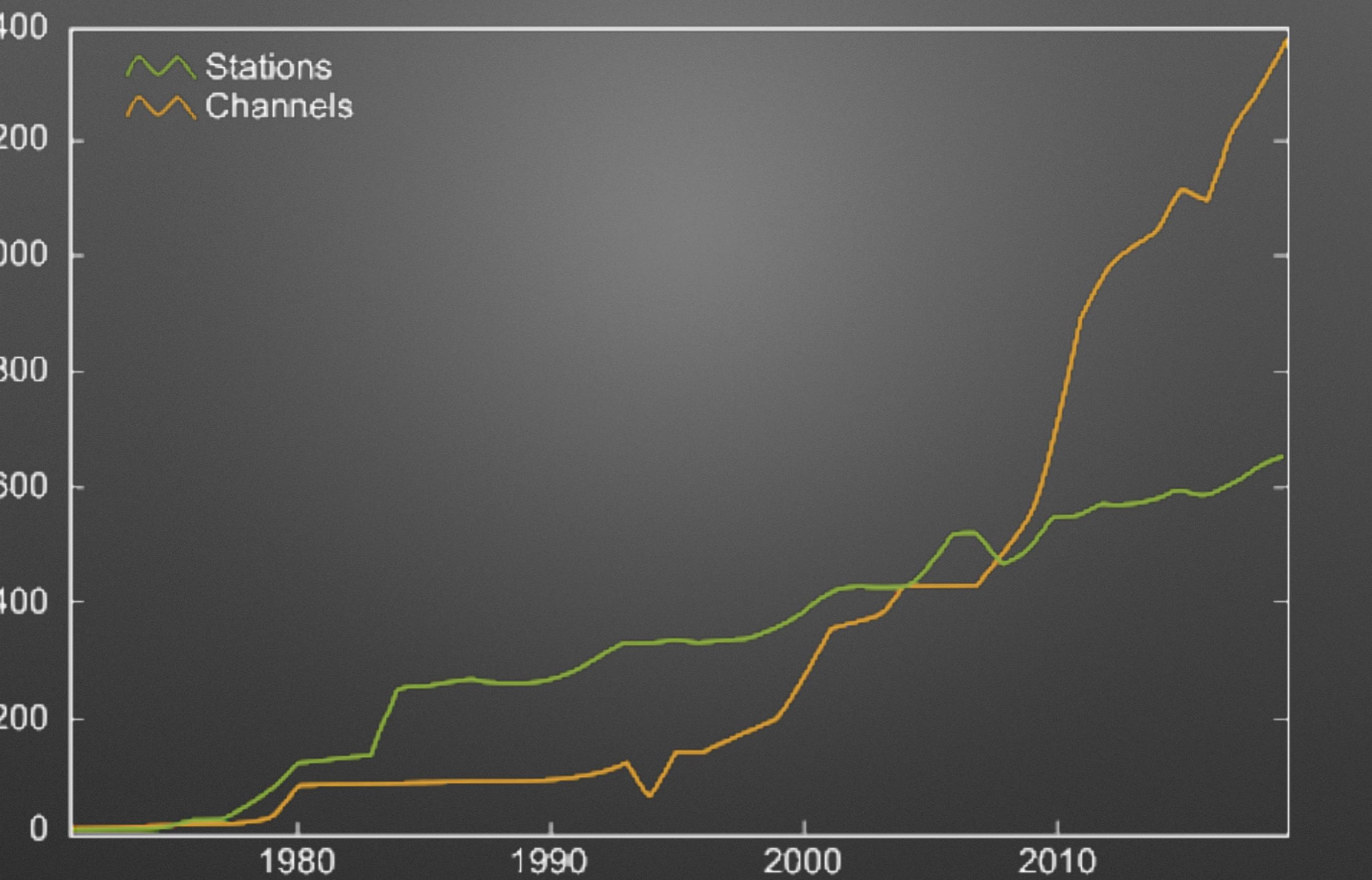


# Aircell pack, SLA, wire management issues.

1 Watt station

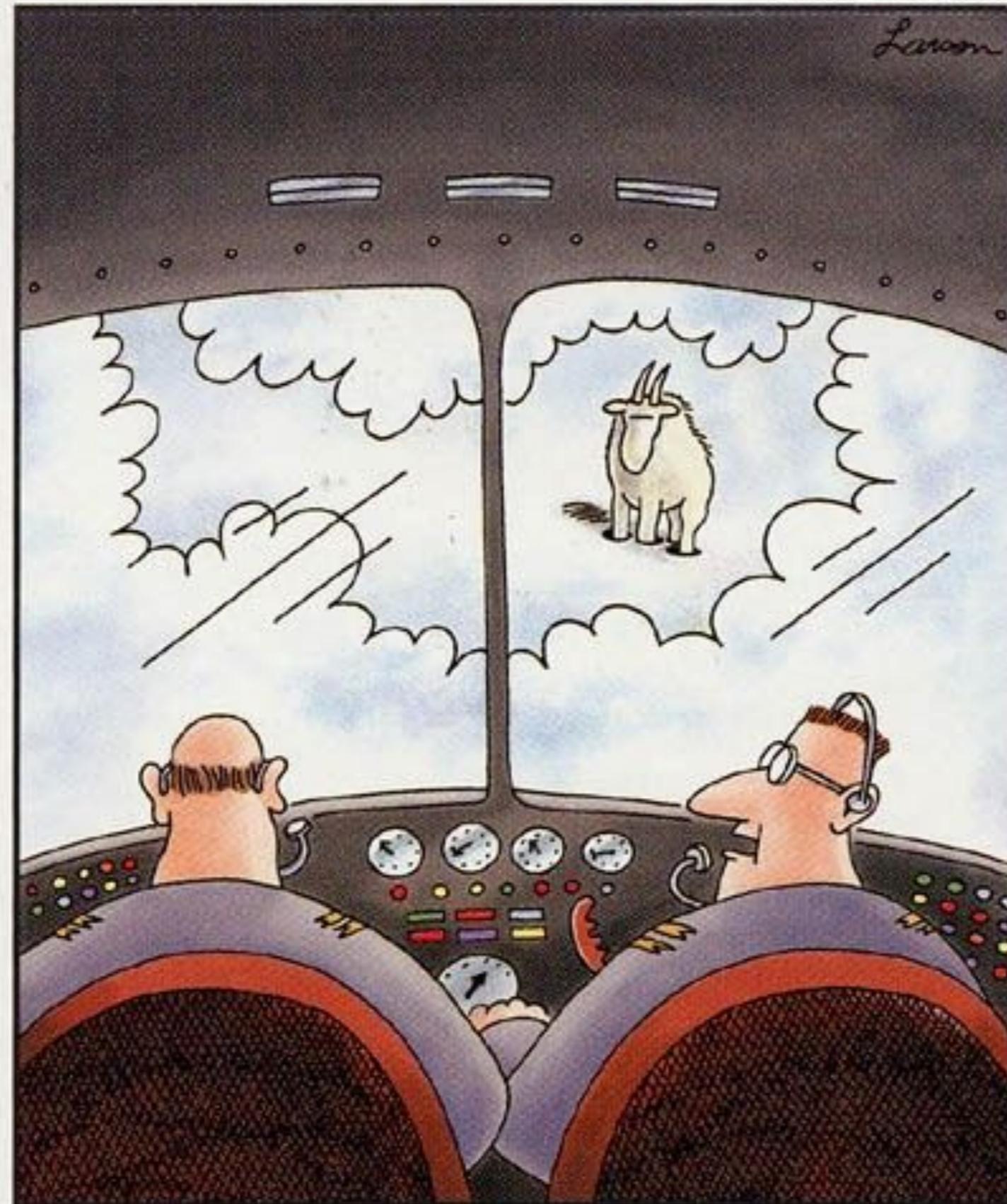
# What has changed

- Standards; build standards, Scalability.
  - Minimum Solar watts, Minimum amphours, grounding standards, site design management.
  - Creating time
- PV efficiency
- Solar controller efficiency
- Batteries,,, Still pretty much the same. When relating to PNSN seismic stations.



# Upgrades, Upgrades

- Eye on EEW
- Station run time expectations.
- Significant funding increase for upgrades and new stations
- We ask manufactures for lower power instruments
- Manufactures were slow to respond to lower power needs.
- In the mean time we engineer our power systems to support high power consumption.
- Manufactures catch up with low power system.



"Say ... what's a mountain goat doing  
way up here in a cloud bank?"



# Our first Swingset build

Steel pipe, one solar panel, Steel enclosure, Heat issues





# Our preferred battery

- We're still using the same batteries we did in 2010.
- We still build for nominal 10Watt station.
- Why, energy density hasn't increased for basic battery needs. Advancements have been made, but the advances don't credit our basic seismic station needs.
- They're reliable, inexpensive, easy to install and easy to replace. Within lowland seismic.
- Lowland Seismic doesn't need to transport batteries on Helicopters for the most part. When we do transport batteries on helicopters the delivery system works just fine.
- Lithium?



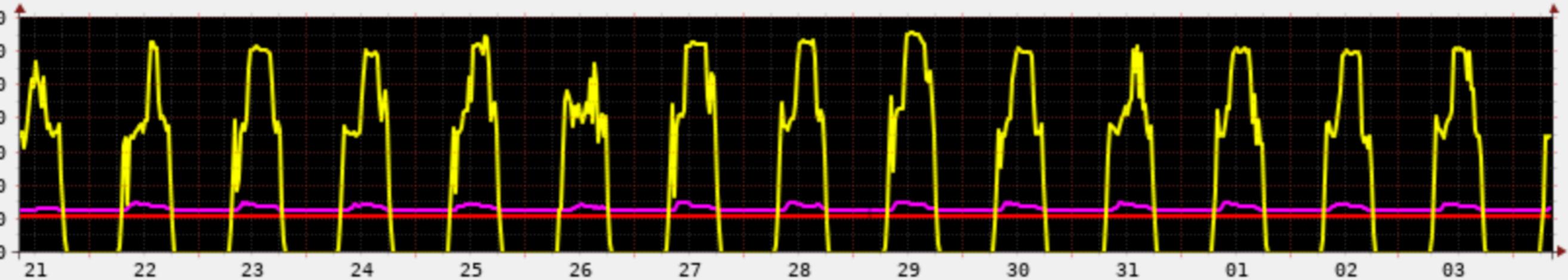
# PV systems

- Solar panel efficiencies have increased. How much, depends on the context of the question and who you ask!
- Solar panels cables have simplified.
- Solar prices have continued to go down. The price of solar is now less of an issue than the structure needed to mount the panels.
- Getting certification for solar systems might be a good idea.
- Is anyone using higher efficiency panels?

# Solar controllers

- Maximum Power Point Tracking vs PWM.
- Taking advantage of higher PV voltages
- SOH monitoring of the PV system
- Flexible PV vs battery systems

### Station FMW MPPT Solar Controller Data

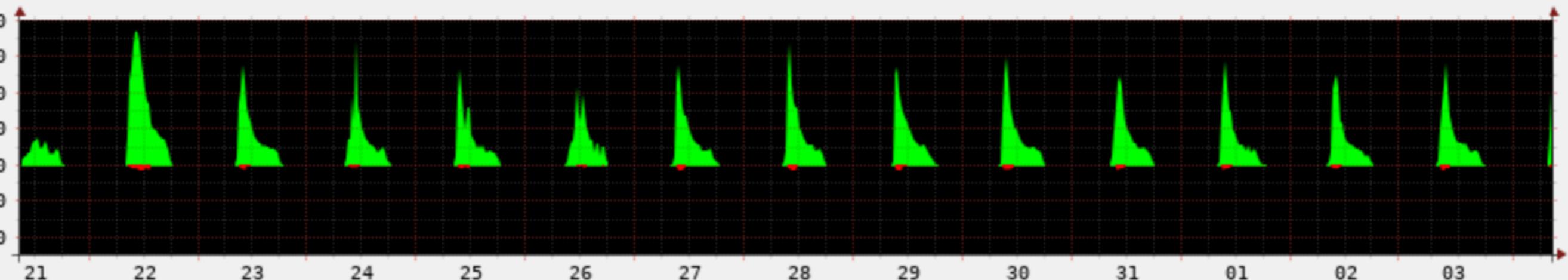


voltage is a load current compensated, Low Voltage Disconnect.  
line is a constant set point, but may adjust based on loading.

Last:11.00  
Last:13.16 Avg:13.25 Max:15.00 Min:12.56  
Last:35.10 Avg:20.51 Max:65.72 Min:0.00

Mon Nov 4 08:30:06 PST 2019

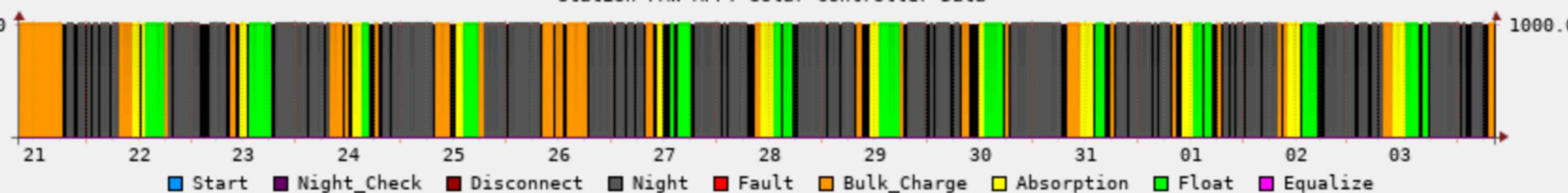
### Station FMW MPPT Solar Controller Data



charge values are of positive value, (shown on the +y axis). Iload are negative, (shown on the -y axis).  
charge Last:4.00 Avg:0.74 Max:7.42 Min:0.00  
load Last:-0.21 Avg:-0.02 Max:-0.28 Min:-0.00

Mon Nov 4 08:30:06 PST 2019

### Station FMW MPPT Solar Controller Data



Start Night\_Check Disconnect Night Fault Bulk\_Charge Absorption Float Equalize

Last:

# Power ground

- Repeating grounding systems
- Grounding is both a physical fundamental and a well understood component.
  - Understanding your grounding is equally important as the physical use of grounding.
  - Removing the problem before you as the question.
- Single point grounding.





ines the ease  
less  
[Watch the](#)

# Minicomputers



# Xetawave Radios



# Moxa switches

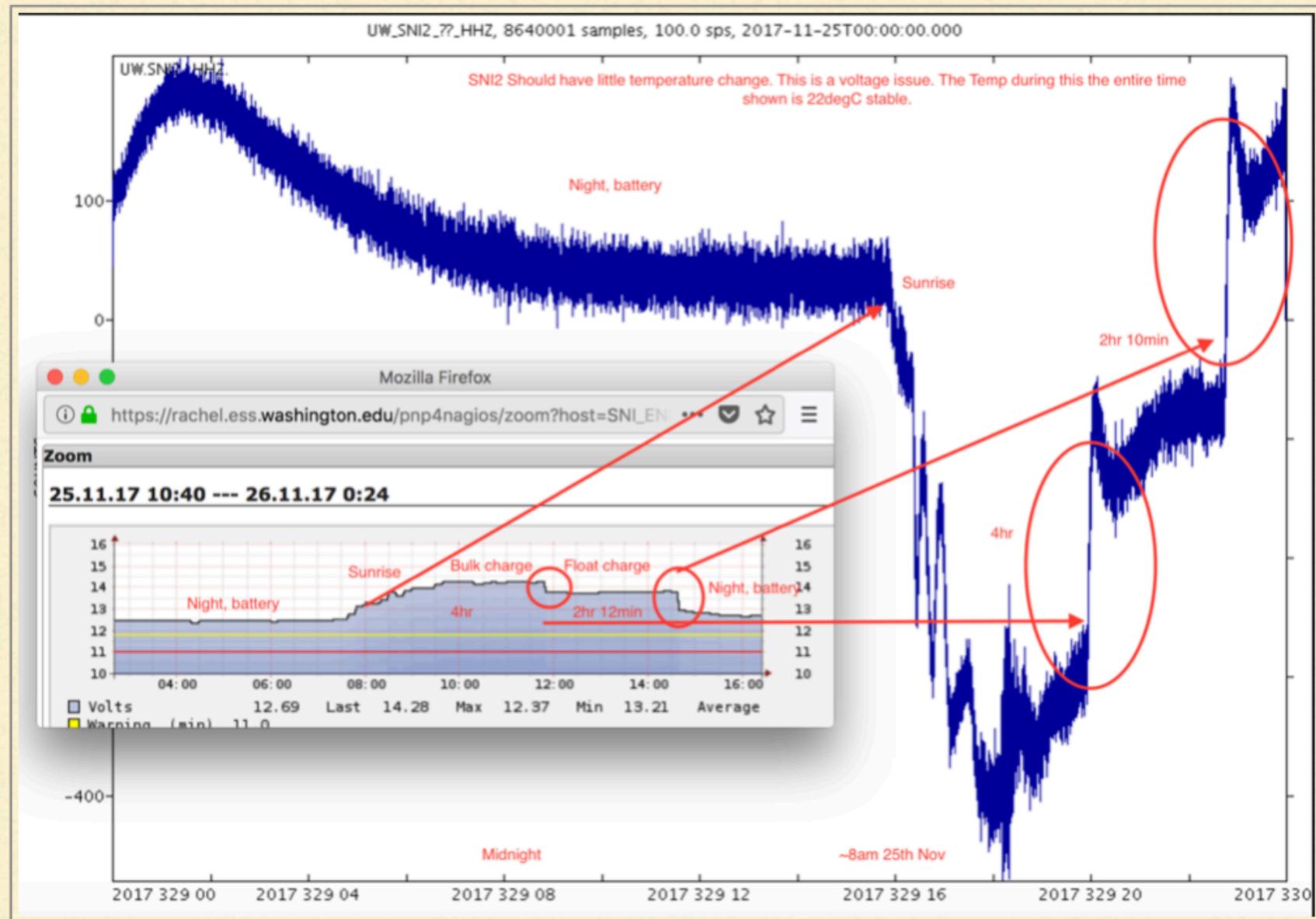
# What was needed in our power systems

- We had to standardize.
  - The sheer number of stations being installed left little doubt we needed a standardized approach.
  - We needed someone to fabricate the power boards for us.
- Power/solar/battery issues needed to be a thing of the past.
- High quality installations that resulted in Low maintenance was a must.

# DESIGN QUESTIONS



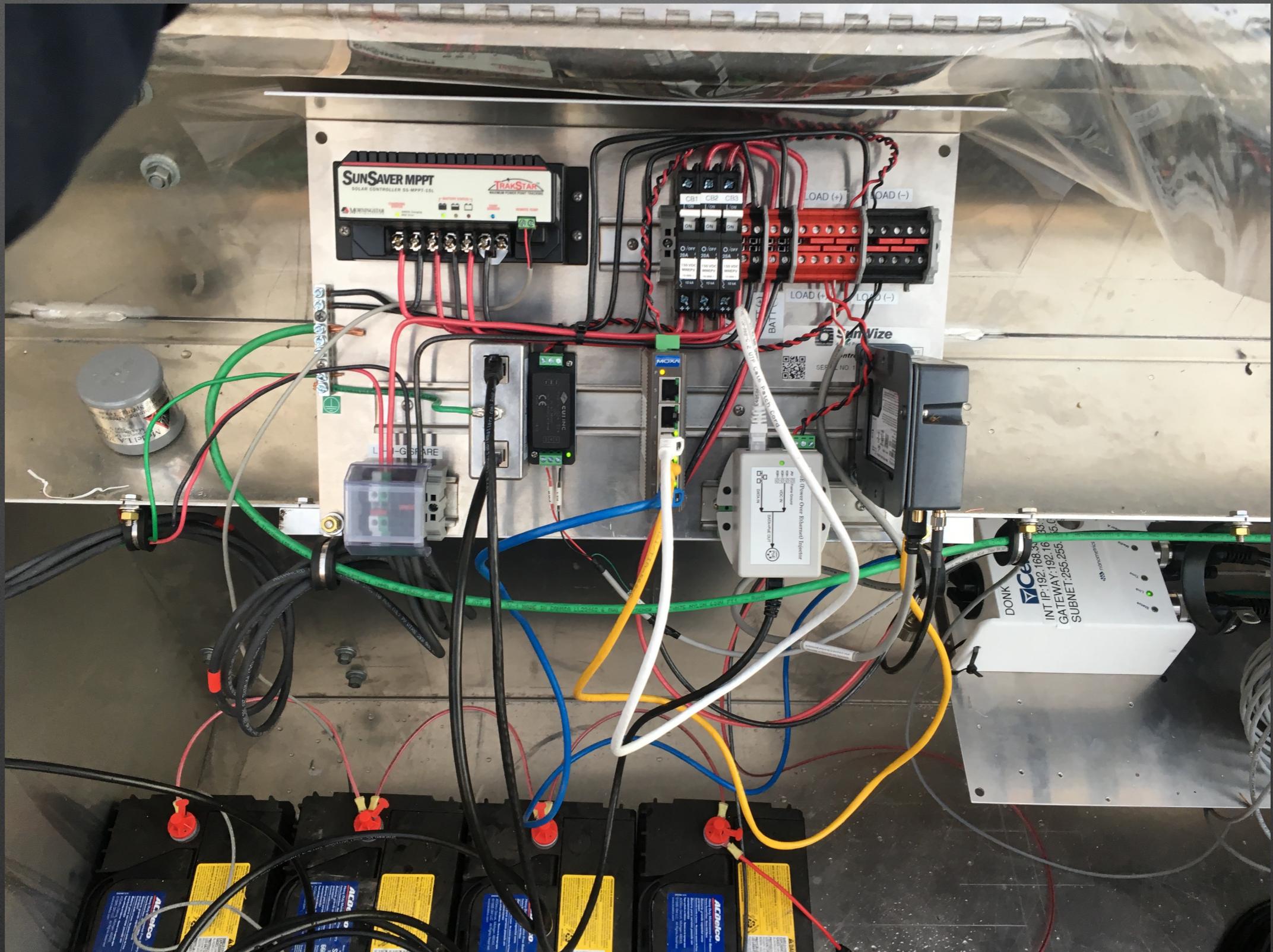
- To remove, “completely”, the question in the first place.
- Reduce the problem enough so that we can define the issue.
- If we randomize installation and vary the constraints to which they are bound, trouble shooting issues becomes ineffective except on a station by station example.
- This means we may never resolve network wide issues.



## RV POWER SYSTEMS WITH 21ST CENTURY SCIENTIFIC INSTALLATIONS.

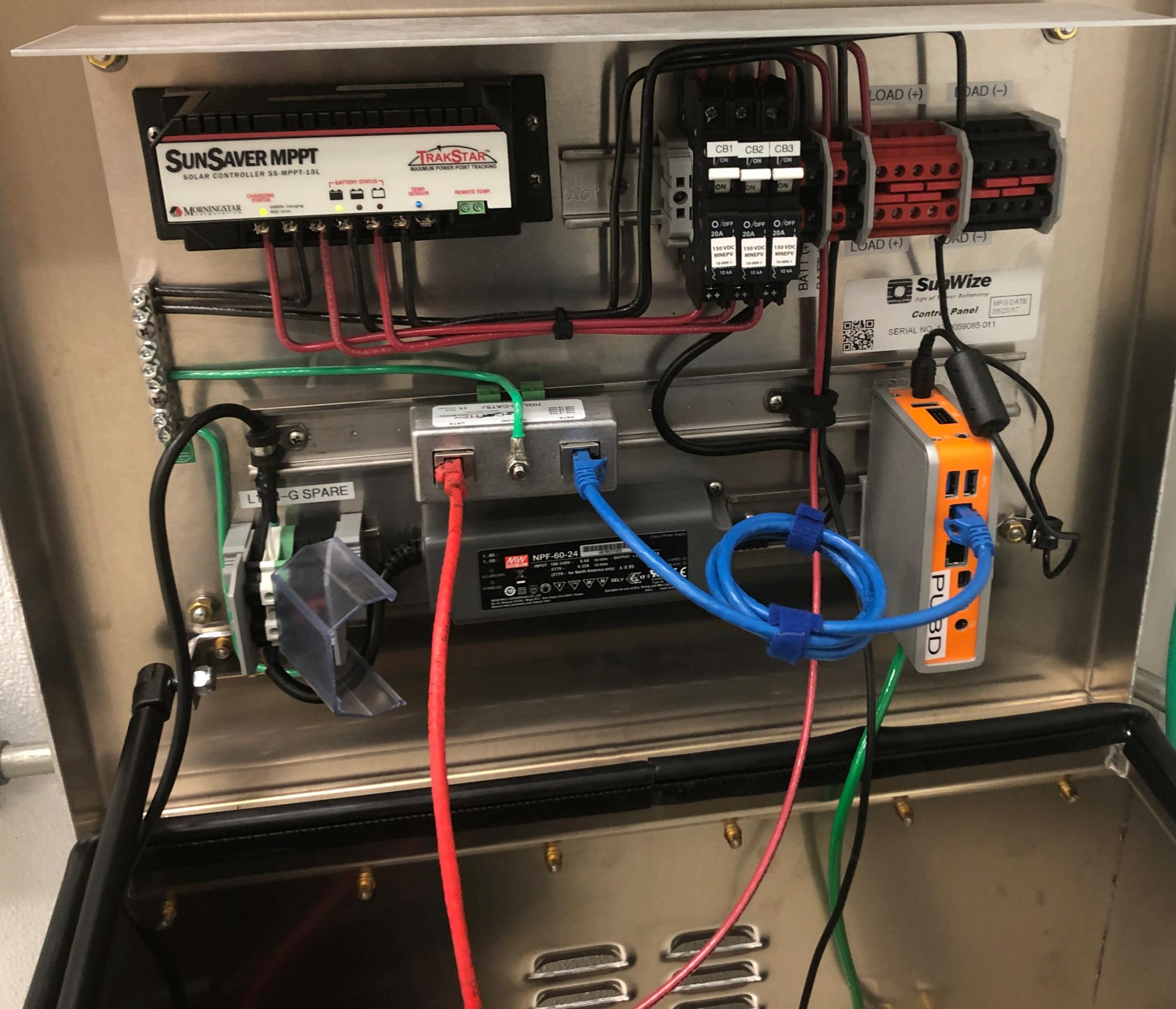
We found the Centaur/Cascadia system to be sensitive to voltage changes. We implemented a DC to DC regulator (9-36V → 24V) between the power system and the Centaur. This greatly reduced the shifts within the passbands of the Cascadia.

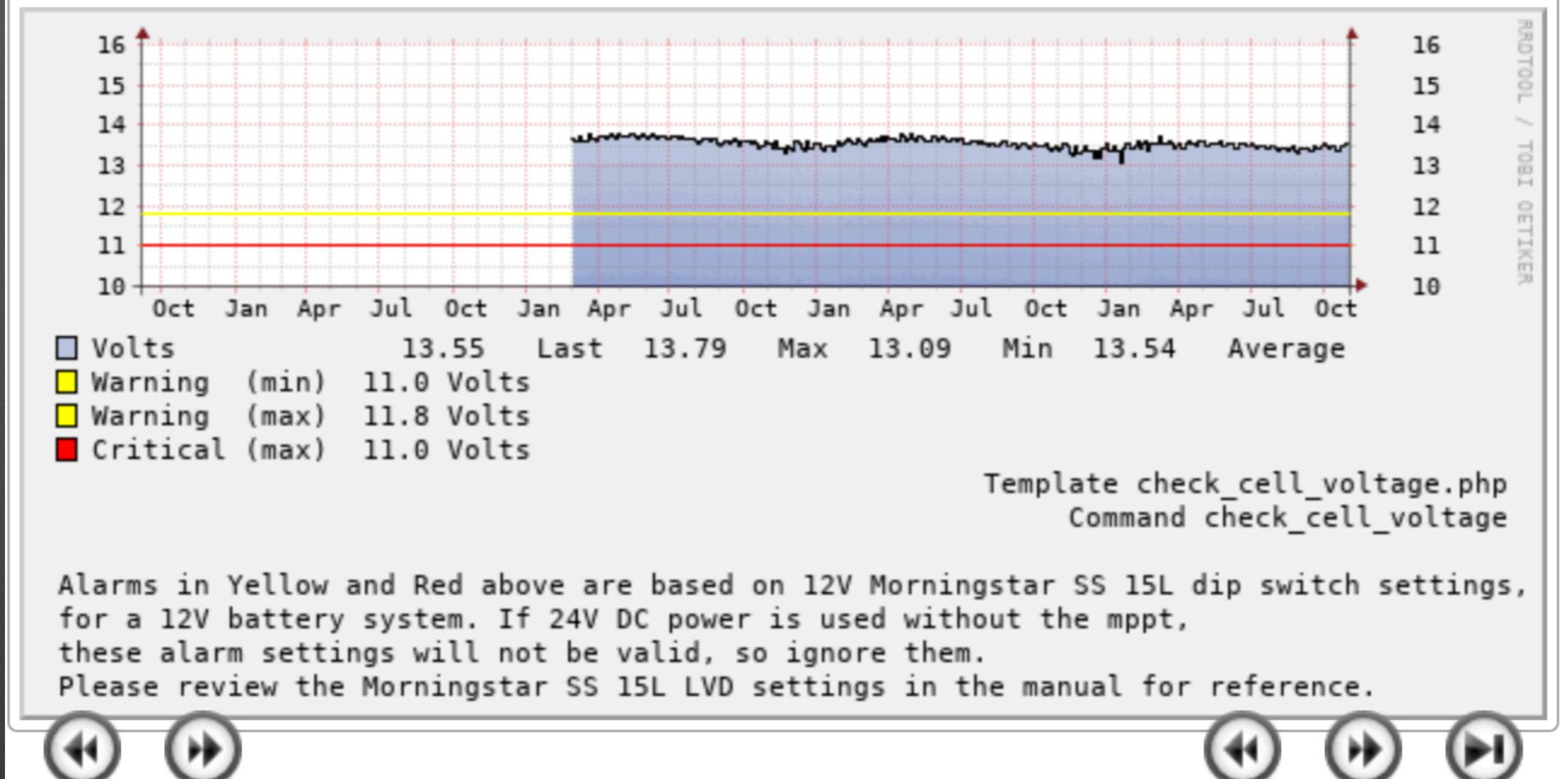










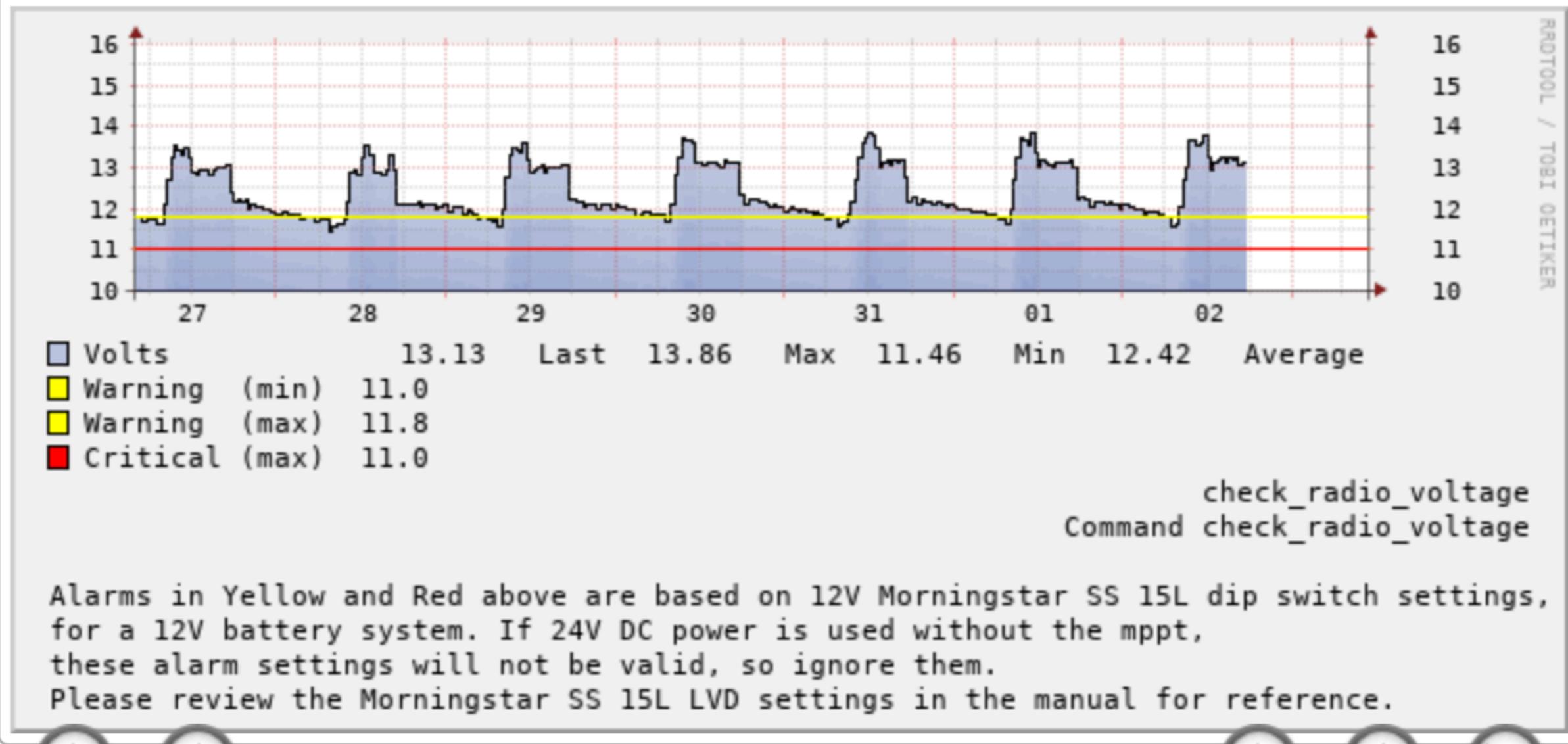
**04.09.15 8:13 --- 02.11.19 8:13**

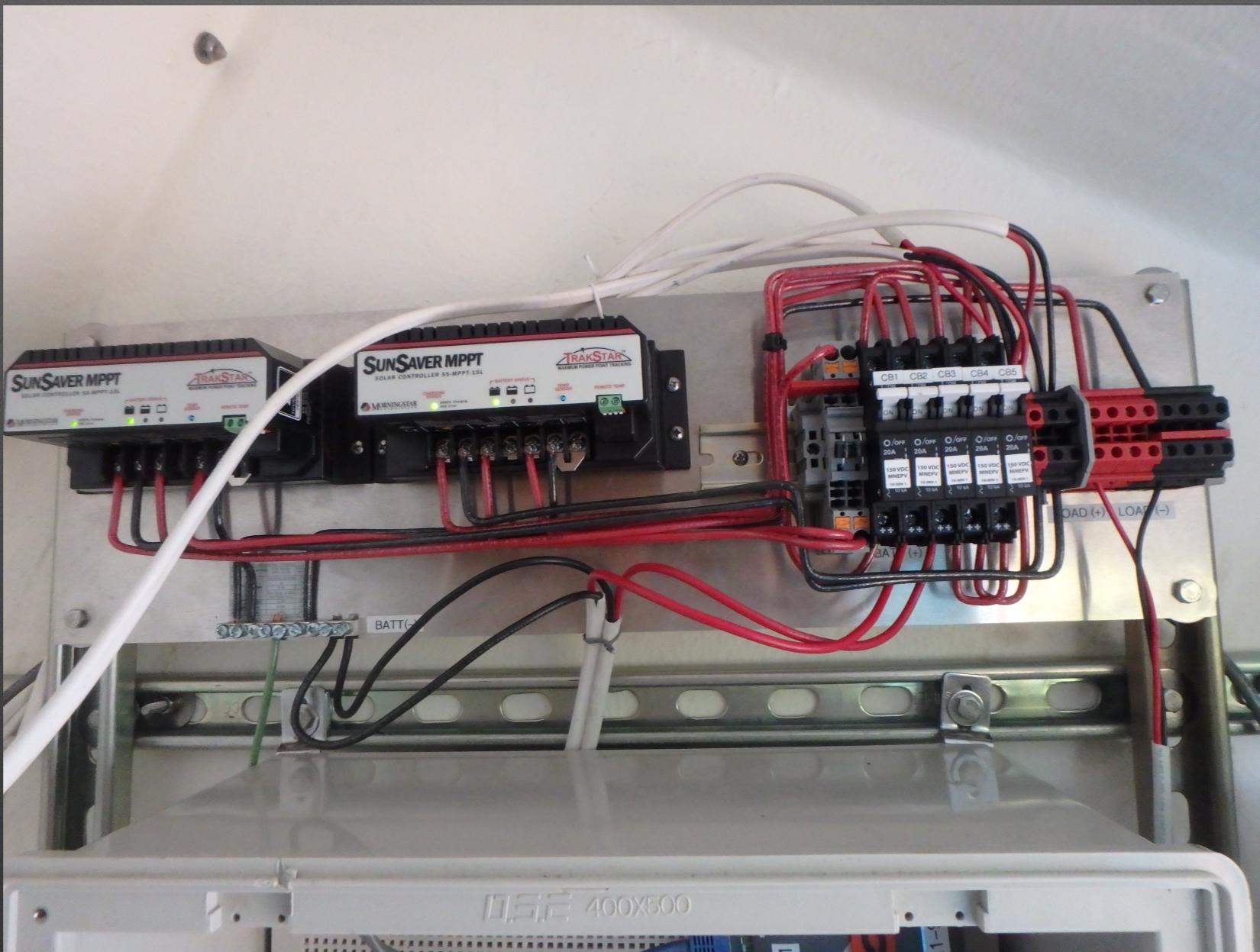
# BAND Voltage, ~2.5yr

The point is to “NOT” get close to the yellow line.

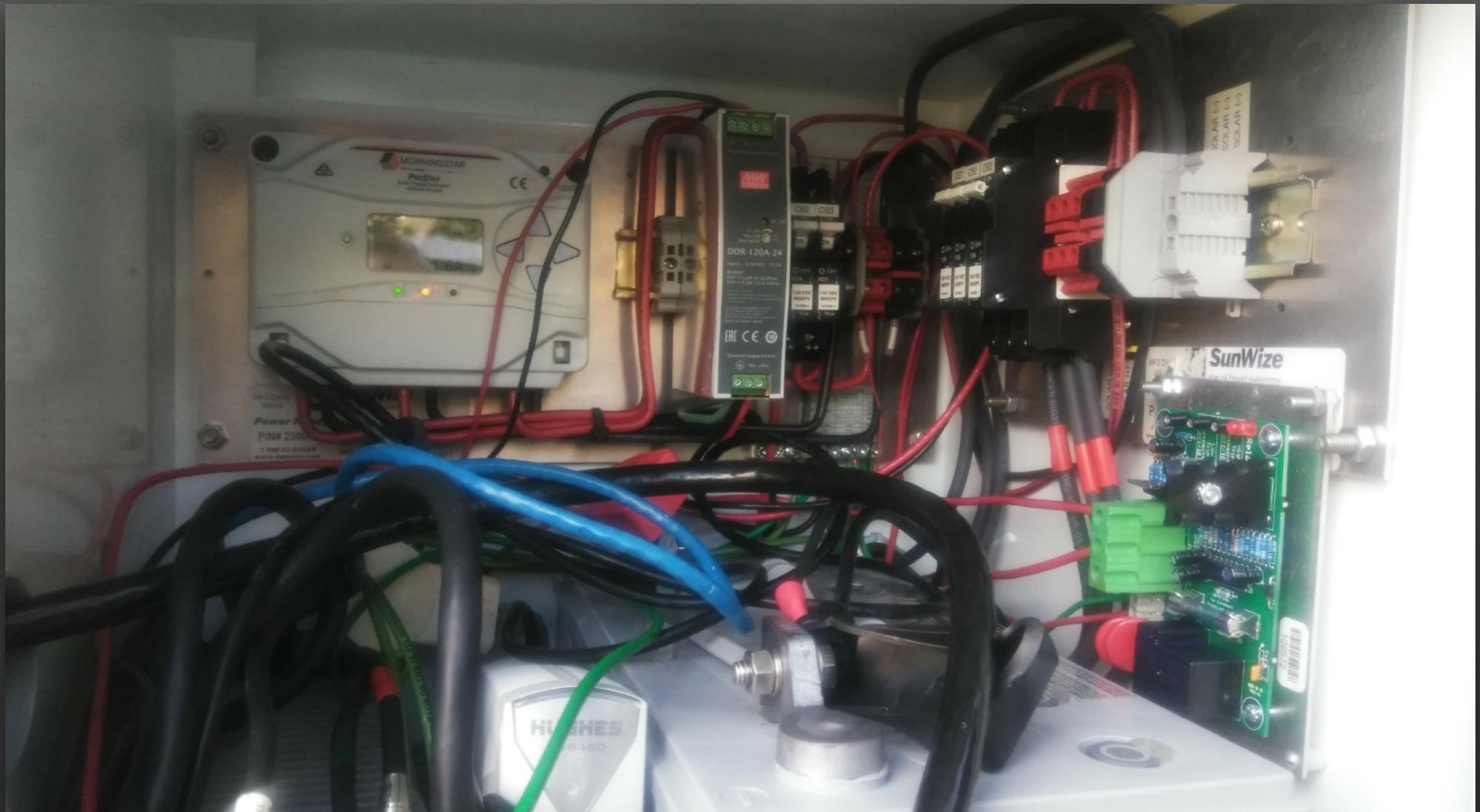
## Zoom

**27.10.19 3:44 --- 03.11.19 9:44**

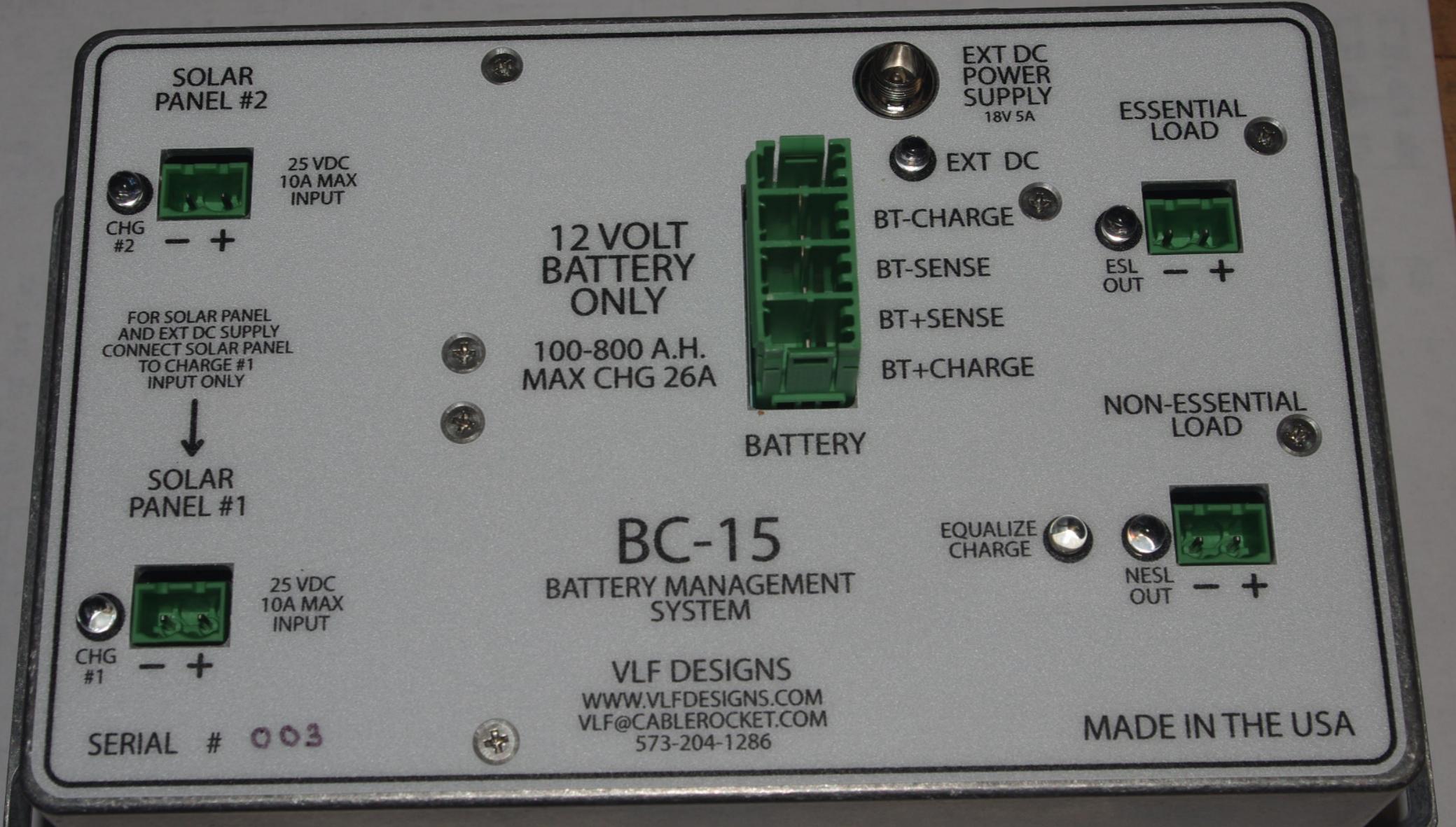




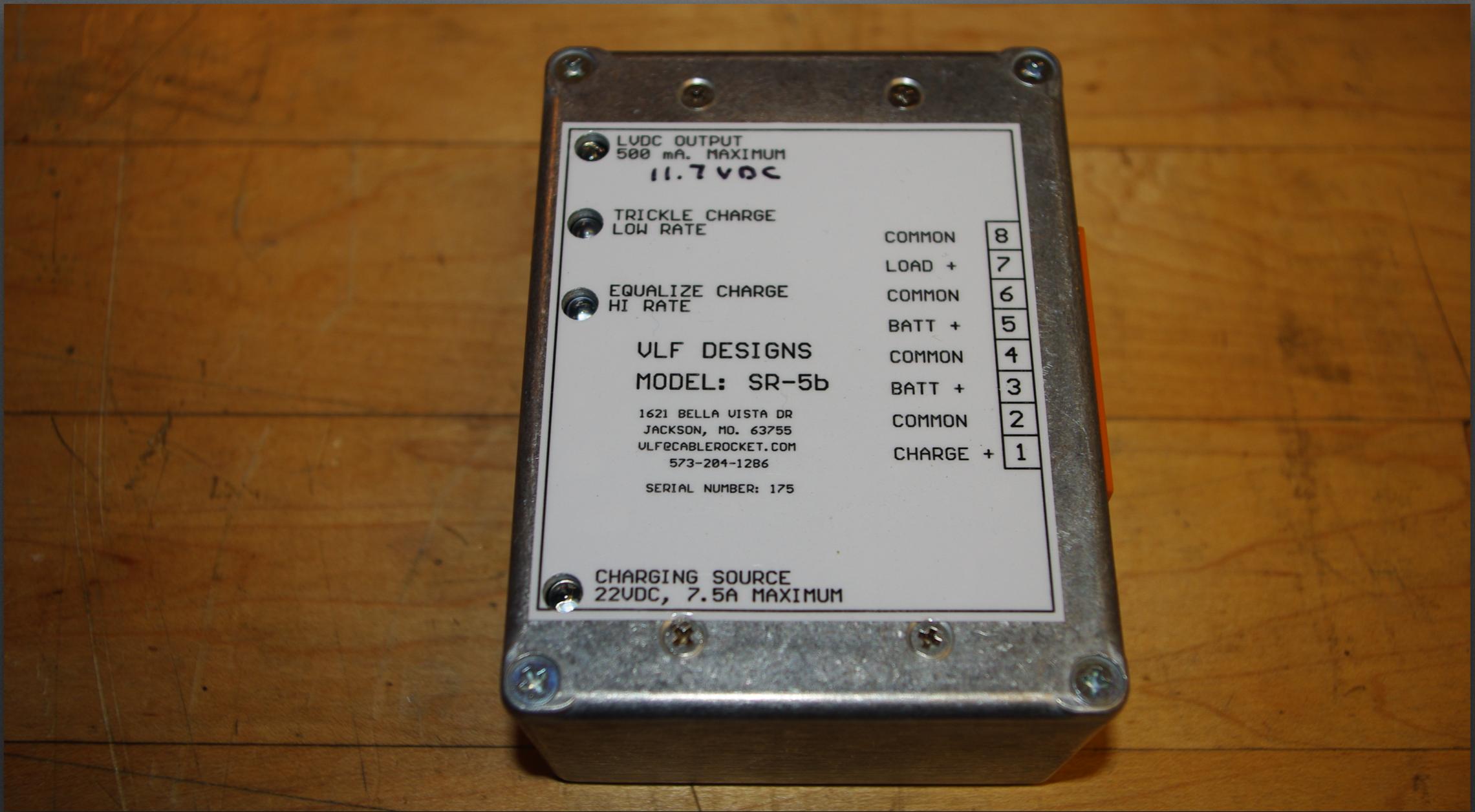
CVO



# Puerto Rico



# Greg Steiner



# Greg Steiner

# Conclusion

- The dull drums of labor have removed the issue of power from our problem list.
- The newer issue for the PNSN is Bandwidth, sample rate, seismic isolation, SOH monitoring, reaction to SOH monitoring data and its conclusions.
- How can we advance our power systems?

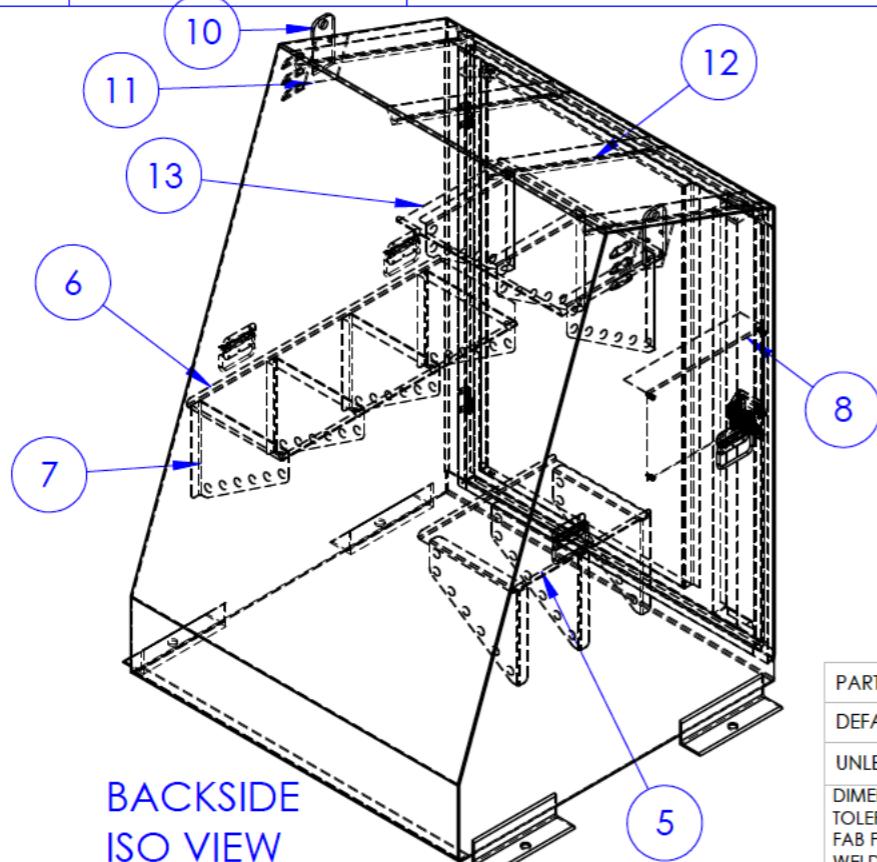
# Engineering Shared Drive

- A shared drive that holds design work.
- Work drawings.
- Schmatics.
- Protocols.
- RFQ's

2

1

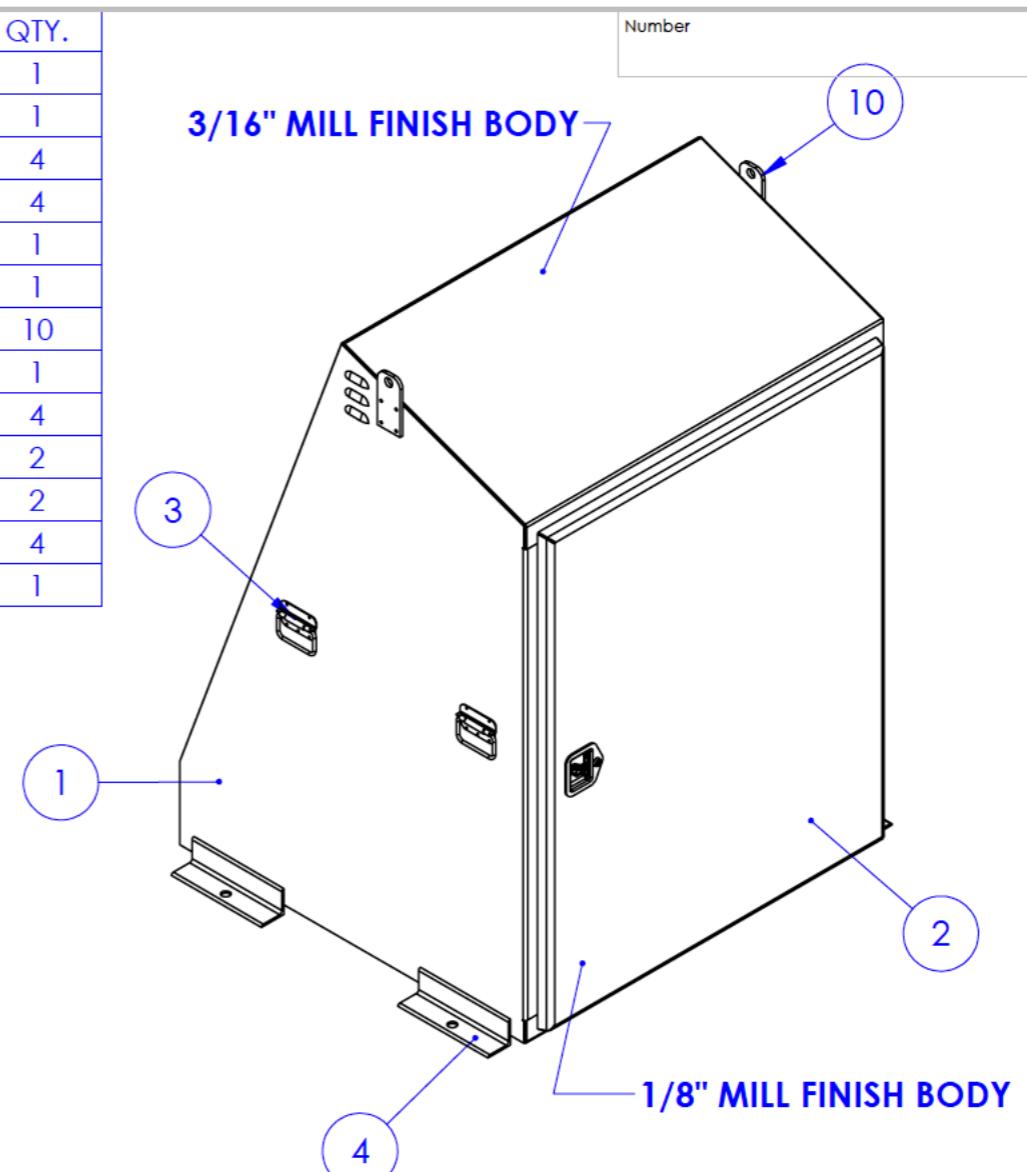
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	294-250X-604846-6997	UW HUT, BODY ASSY, MILL FINISH	1
2	297-250X-6046-6997	UW HUT, DOOR ASSY, MILL FINISH	1
3	1856A63	SS PULL/LIFT HANDLE	4
4	277-25XX-12-6997	UW HUT, MOUNTING ANGLE, 3 X 3 X .25 ALUM	4
5	5500-1424-6997	DOOR SHELF, MILL FINISH, 15 X 24	1
6	5500-1448-6997	DOOR SHELF, MILL FINISH, 15 X 24	1
7	501-55XX-1213-6997	DOOR SHELF, BRACKET	10
8	POWER PANEL MOCK UP	POWER PANEL MOCK UP FOR FITMENT	1
9	93505A193	1/4-20 ALUM HEX STANDOFF - 1/2" TALL	4
10	210-2XXX-6030-6997		2
11	211-2XXX-4040-6997	UW HUT, PICK POINT - BACKER PLATE - 3/8" TH	2
12	278-2XXX-25-6997	UW HUT, ROOF SUPPORT ANGLE - 2 X 2 X .25	4
13	5500-1524-6997	DOOR SHELF, MILL FINISH, 15 X 24	1

BACKSIDE  
ISO VIEW

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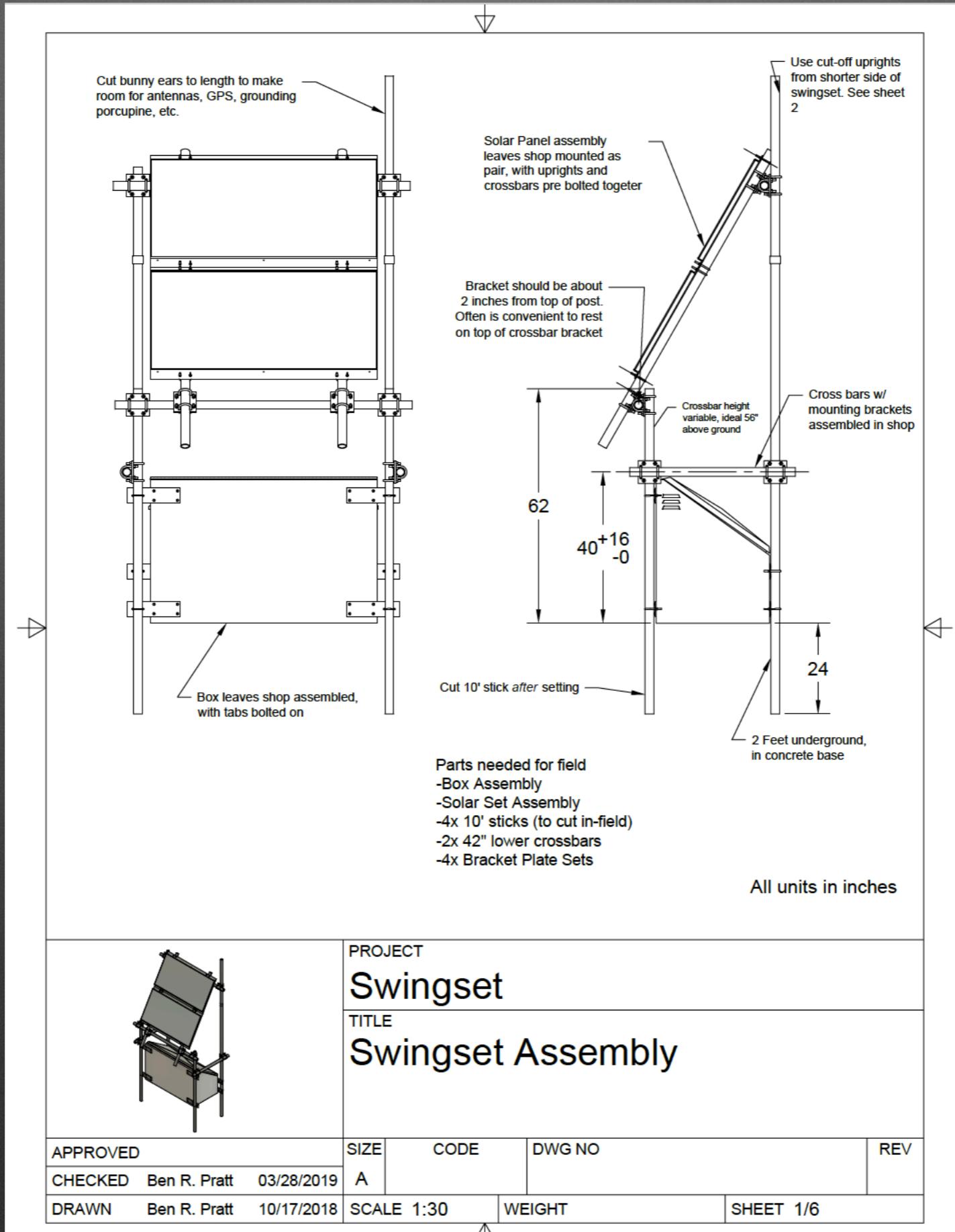
C:\Users\Jerome\WickumWeld\Design - Documents\WWCAD\UW HUT\2500-604846-6997



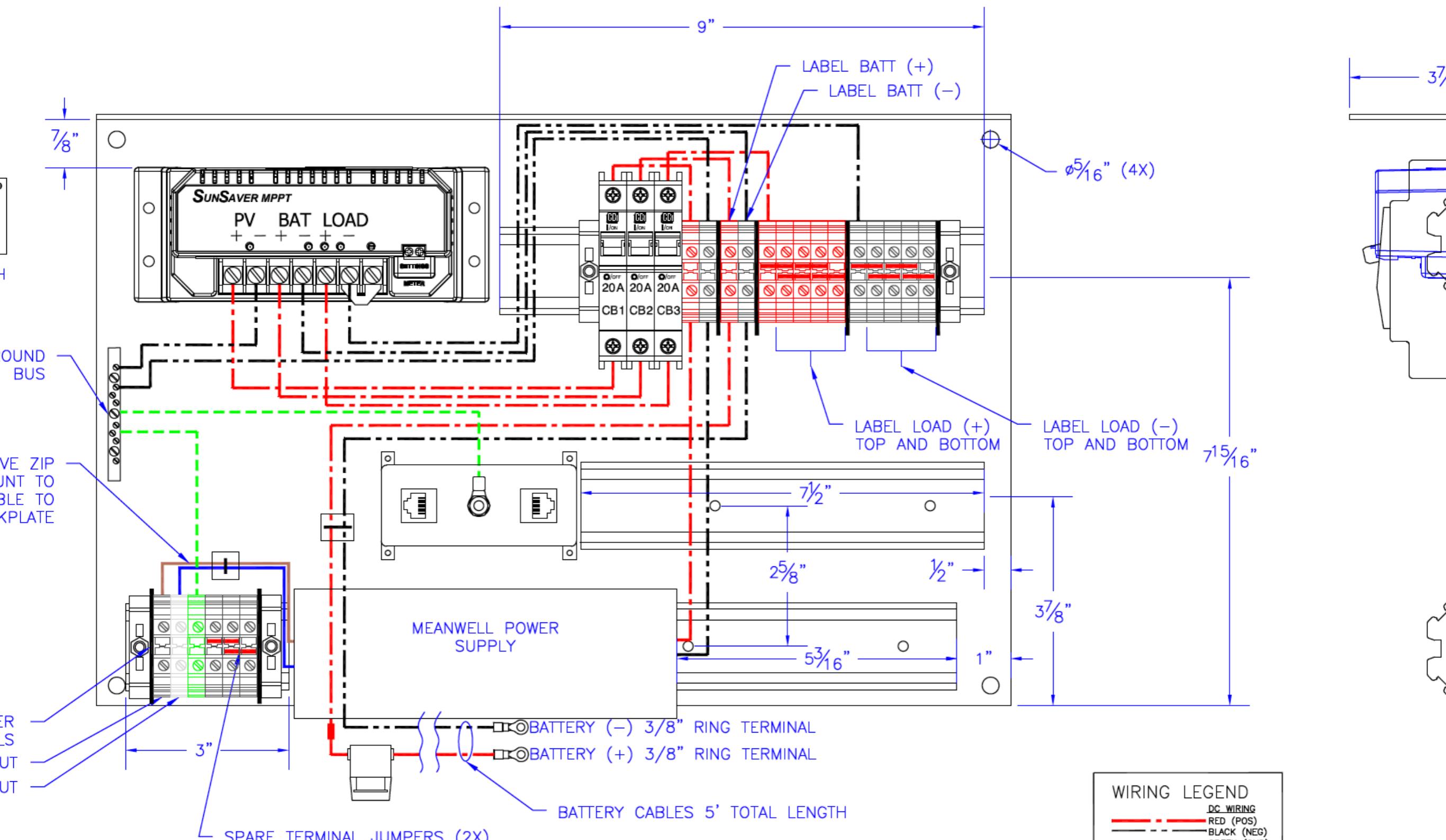
Wickum Weld, Inc.

DESCRIPTION  
UW HUT, MAIN ASSY, MILL FINISH

PART NUMBER: 2500-604846-6997	NAME	DATE
DEFAULT PART: 2500-604846-6997		
UNLESS OTHERWISE SPECIFIED:	DO NOT SCALE DRAWING	
DIMENSIONS ARE IN INCHES		
TOLERANCES:		
FAB FRACTIONAL $\pm 1/16$	ModelBy	JR 6/10/2019
WELD & ASM FRACTIONAL $\pm 1/8$	DrawnBy	JR 6/11/2019
ANGULAR: MACH $\pm .1$ BEND $\pm 1$	DoubleChk	
TWO PLACE DECIMAL $\pm .12$		
THREE PLACE DECIMAL $\pm .063$	DXF By	
INTERPRET GEOMETRIC	BOM By	
TOLERANCING PER: ASME Y14.5		
SCALE: 1.21	FILE NAME	REV
WEIGHT: 343.357	2500-604846-6997	0
SHEET 1 OF 4		



REV	ECR#	REVISION DESCRIPTION
—	—	RELEASED FOR CONSTRUC
B	—	GENERAL REVISION
F	—	MOVED BATT CABLES



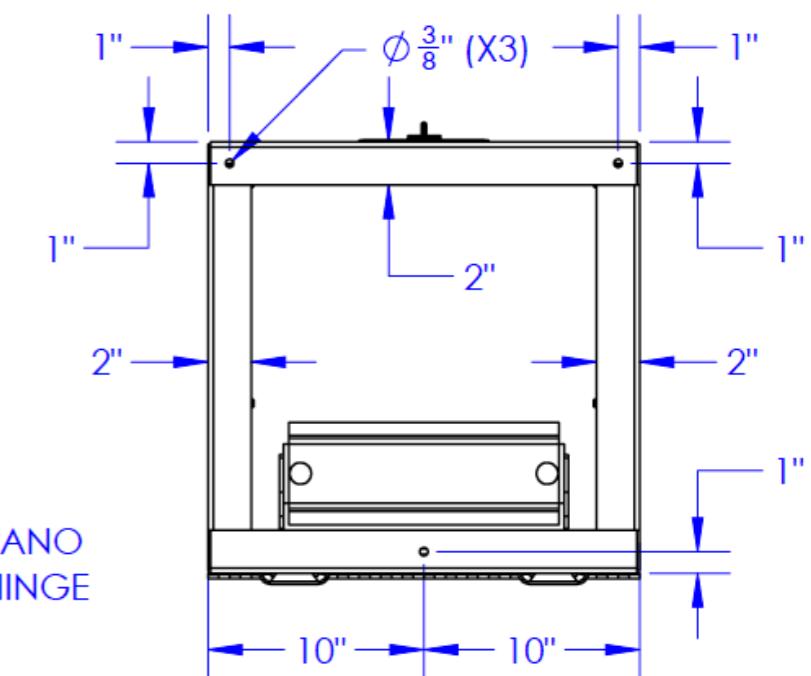
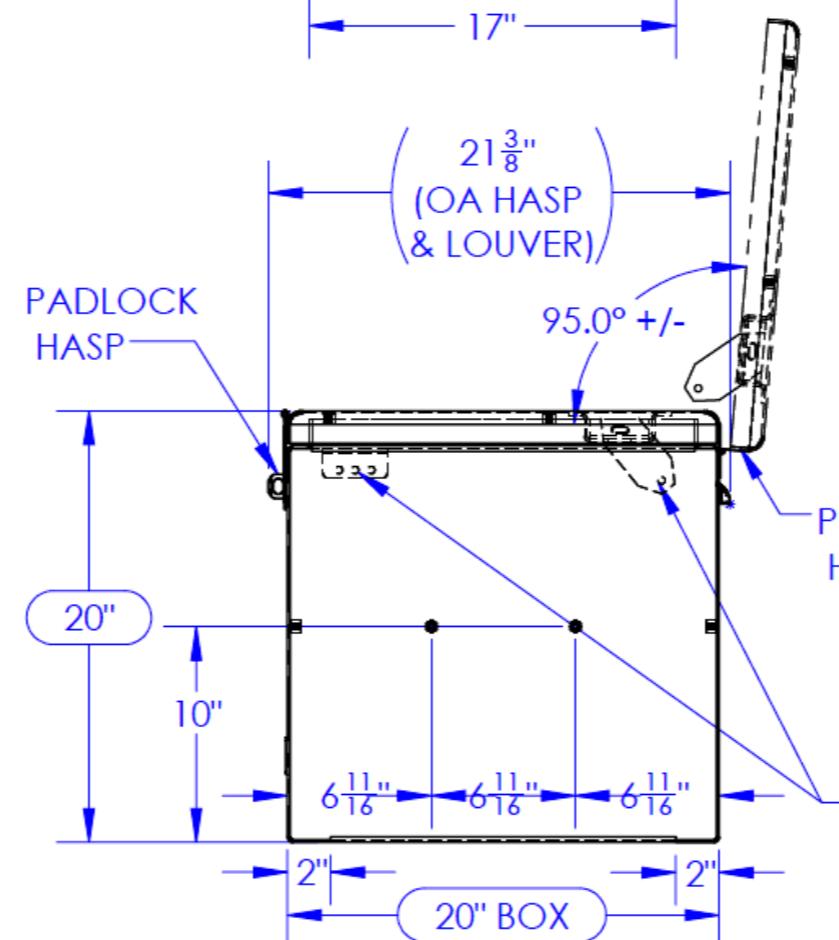
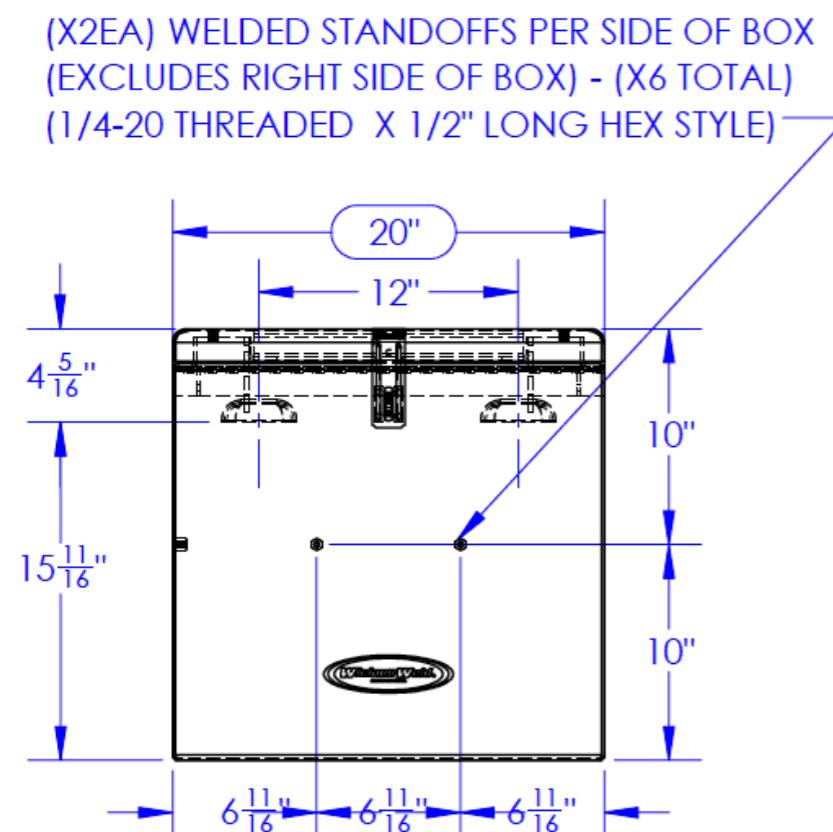
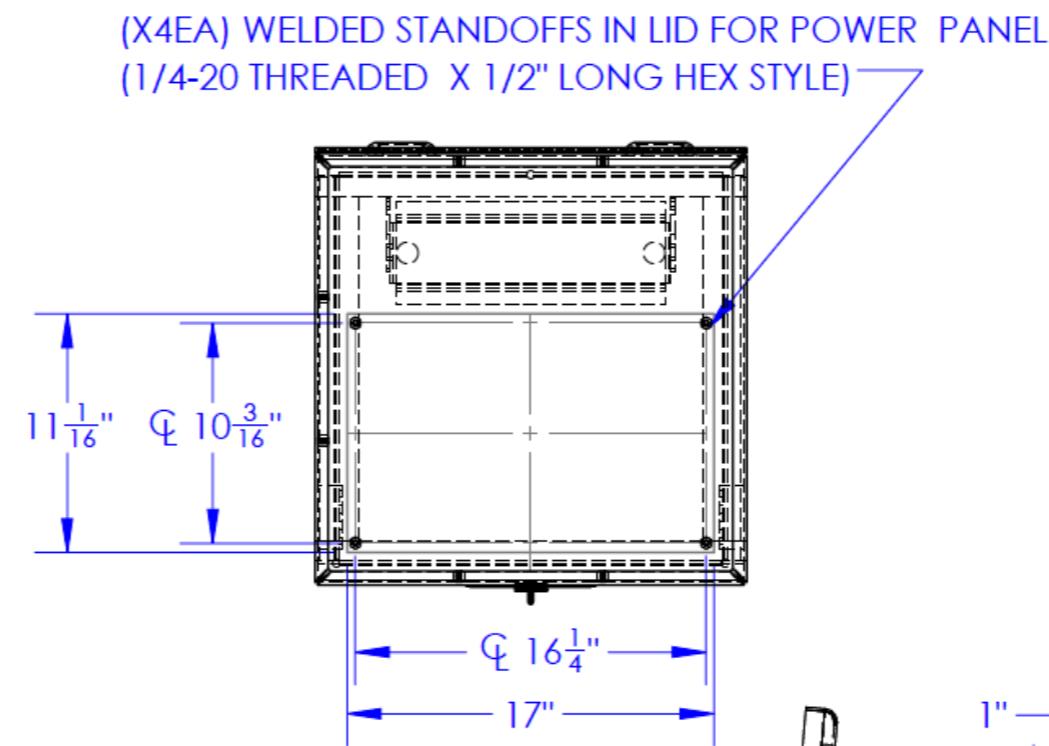
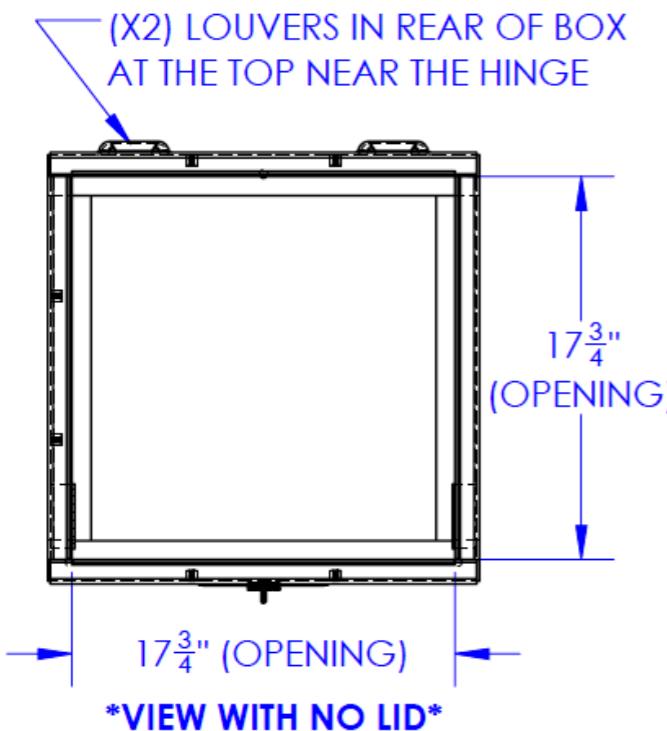
CONTROLLER (-) CONNECTIONS ARE COMMON  
S TO BE 41" LONG, RING CONNECTORS TO BE FOR 3/8" STUD  
HARDWARE TO BE STAINLESS STEEL

#### WIRING LEGEND

**WIRING LEGEND**

<b>DC WIRING</b>	
<b>RED</b>	<b>(POS)</b>
<b>BLACK</b>	<b>(NEG)</b>
<b>GREEN (GND)</b>	
<b>BY INSTALLER</b>	

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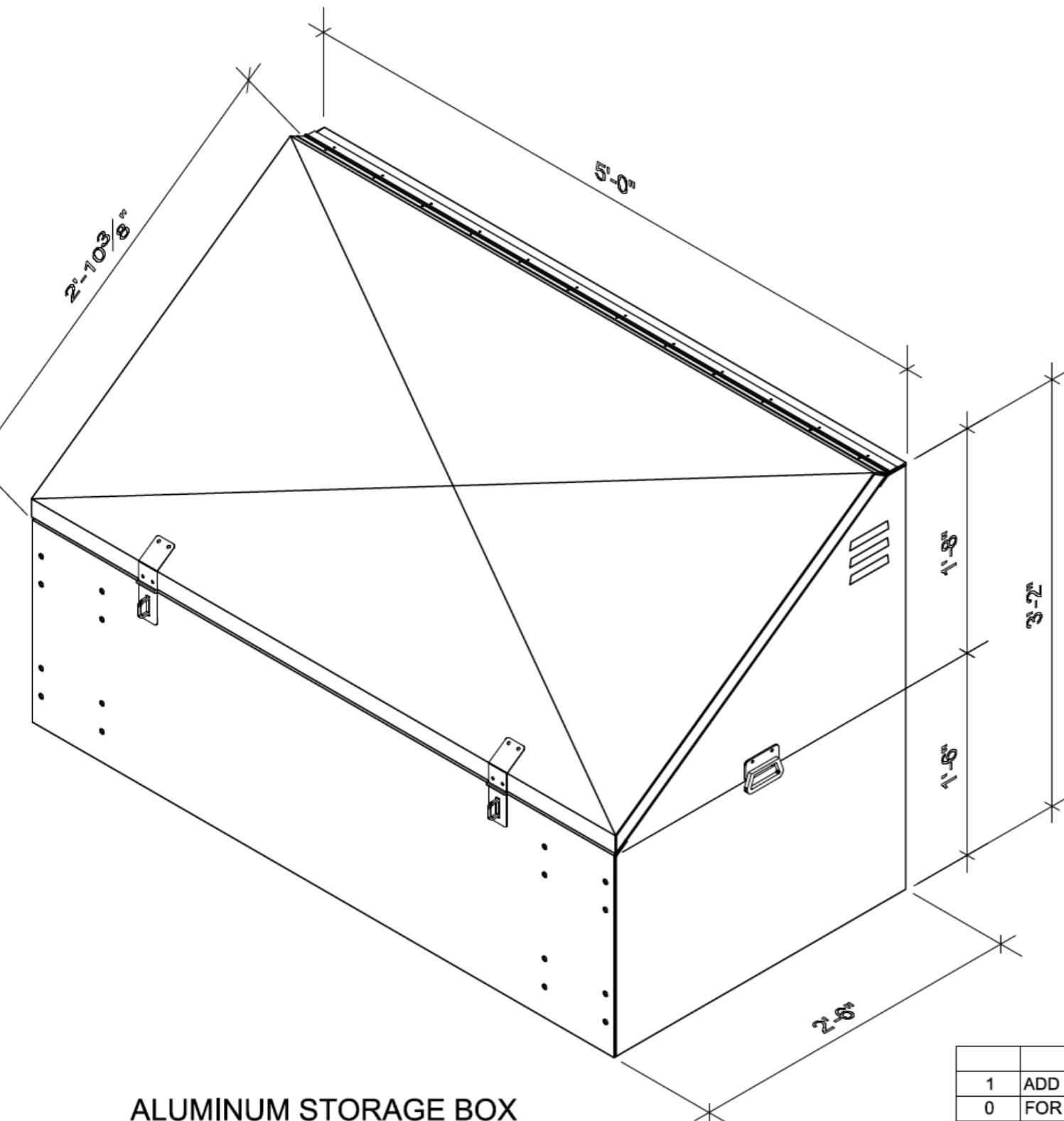


SHOCK MOUNT POINTS ARE POSITIONED LOWER THAN LID TO CLEAR POWER PANEL (SHOCK NOT SHOWN)

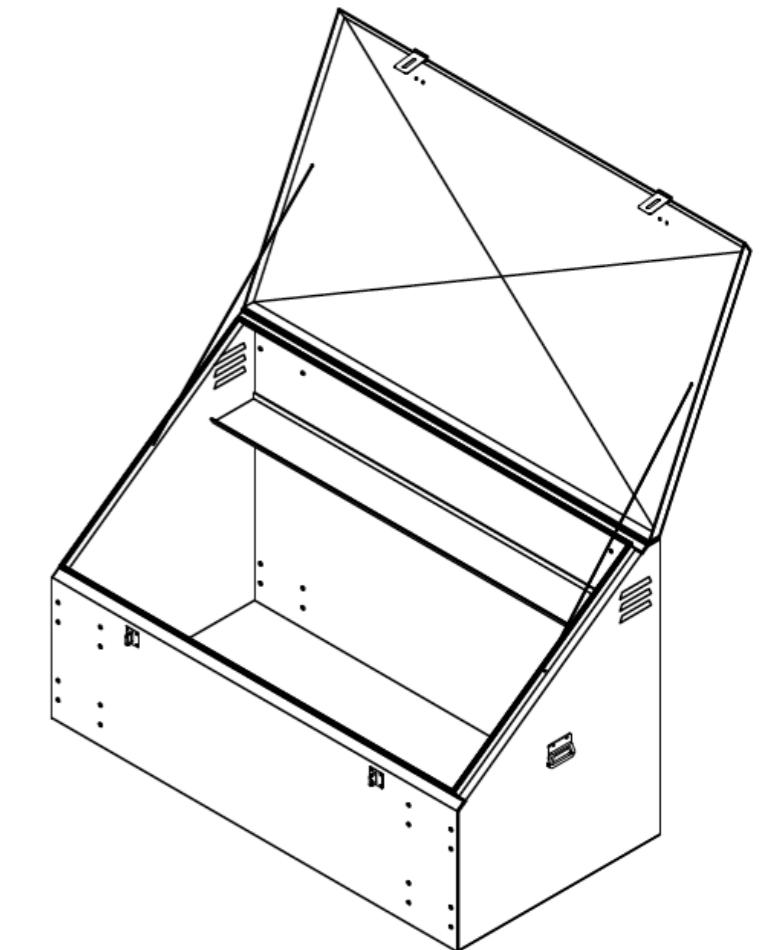
DESCRIPTION: TBOX, MILL FINISH BODY, MILL FINISH LID, 20 X 20 X 20

P/N:	MODEL BY:	MODEL DATE:
2400-202020-6319	JR	
REVISION:	DRAWN BY:	DRAWN DATE:
0	JR	9/20/2018
FILE NAME:	CHECKED BY:	CHECKED DATE:
2400-202020-6319	-	





**ALUMINUM STORAGE BOX**  
**60X30X38**  
**ISOMETRIC VIEW**



**ALUMINUM STORAGE BOX OPEN**  
**60X30X38**  
**ISOMETRIC VIEW**

SEE SHEETS 1.1 THRU 1.4 FOR ADDITIONAL PARTS AND DETAILS

Advance Welding Inc.

1509 NE 106th ST. VANCOUVER, WA 98632  
(360) 573-1311 Fax (360) 573-1311

## ALUMINUM STORAGE BOX 60X30X38

UNIVERSITY OF WASHINGTON

## MARC BIUNDO

1506 DRAWN BY PD CHK'D BY

			<h1 style="text-align: center;">Advance Welding Inc.</h1> <p>1509 NE 106th ST. • VANCOUVER, WA 98660 (360) 573-1311 • Fax (360) 573-1311</p>		
1	ADD LOUVERS & HOLES FOR ATTACHMENTS				06-17-15
0	FOR APPROVAL ONLY		03-30-15	<p>ITEM      ALUMINUM STORAGE BOX 60X30X38</p> <p>JOB      UNIVERSITY OF WASHINGTON</p> <p>LOCATION</p> <p>ARCH.      MARC BIUNDO</p>	
NO.	REVISION		DATE		
BOLTS	Ø		UNO		
OPEN HOLES	Ø		EDGE DIST.		
PAINT					
ELECTRODES (UNO): <b>AWS E70XX</b>		PETER DOUGLAS & ASSOC. Structural Steel Detailing 6210 N. BOWDOIN ST. PORTLAND, OR 97203-4210 (503) 477-4462 voice & fax peterdoug@comcast.net		VERIFICATION OF DIMENSIONS, DETAILS AND QUANTITIES ARE REQUESTED, AS INDICATED, IF EACH VERIFICATION IS NOT NOTED OTHERWISE, IT WILL BE ASSUMED TO BE CORRECT AS SHOWN, ANY REFABRICATION DUE TO IMPROPER VERIFICATION WILL BE EXTRAWORK AND WILL REQUIRE A CHANGE ORDER.	
MATERIALS (UNO): Plate/Shapes: ASTM A36 Fy=36ksi W-Shapes: ASTM A992 Fy=50ksi Pipe: ASTM A53 GrB Fy=35ksi Tube: ASTM A500 GrB Fy=46ksi		PD&A JOB      1506		DRAWN BY      PD	CHK'D BY
		REF.		JOB NO.	DWG. NO.

Tool	Link	description	Distributor	#per site	Order
length, Fully Threaded	<a href="https://www.mcmaster.com/#95373A163">https://www.mcmaster.com/#95373A163</a>	conn tabs to slope top box	McMaster Carr	32	1
1/16" Height	<a href="https://www.mcmaster.com/#90371A031">https://www.mcmaster.com/#90371A031</a>	conn tabs to slope top box	90371A031	32	1
.06"-.11" Thick	<a href="https://www.mcmaster.com/#98970A131">https://www.mcmaster.com/#98970A131</a>	All 3/8ths bolts	98970A131	96	1
.385" ID, 0.705" OD	<a href="https://www.mcmaster.com/95160a220">https://www.mcmaster.com/95160a220</a>	Lock Washers	95160A220	32	1
	<a href="https://www.mcmaster.com/8862t29">https://www.mcmaster.com/8862t29</a>	Tabs to pipe connection	8862T29	16	16
ntions.	<a href="https://www.mcmaster.com/#5663K12">https://www.mcmaster.com/#5663K12</a>	Worm Drive Clamp	5663K12	8	2
ck 1-1/4 NPSM Male	<a href="https://www.mcmaster.com/8180k14">https://www.mcmaster.com/8180k14</a>	Flex conduit adapters	8180K14	4	4
	<a href="https://www.mcmaster.com/#6923K36">https://www.mcmaster.com/#6923K36</a>	Ground lug for top of stantion	6923K36	2	2
D	<a href="https://www.mcmaster.com/92141a029">https://www.mcmaster.com/92141a029</a>	1/4-20 washer	92141A029	38	1
	<a href="https://www.mcmaster.com/92676a029">https://www.mcmaster.com/92676a029</a>	1/4-20 nut Brass	92676A029	24	1
	Sheet break	Sheet break	Sheet break	Sheet break	Sheet break
	<a href="https://www.mcmaster.com/91845a029">https://www.mcmaster.com/91845a029</a>	1/4-20 nut Stainless	91845A029	2	1
ng, Fully Threaded	<a href="https://www.mcmaster.com/92240a544">https://www.mcmaster.com/92240a544</a>	1/4-20 1.25" Stainless	92240A544	18	1
0.487" OD	<a href="https://www.mcmaster.com/92146a029">https://www.mcmaster.com/92146a029</a>	1/4-20 lock washers	92146A029	24	1
the brass rod.	<a href="https://www.mcmaster.com/93025a964">https://www.mcmaster.com/93025a964</a>	Single point ground rod, use SS nut	93025A964	1	1
g	x <a href="https://www.mcmaster.com/5553a92">https://www.mcmaster.com/5553a92</a>	Deep well socket	5553A92	1	1
	x <a href="https://www.mcmaster.com/85555a217">https://www.mcmaster.com/85555a217</a>	Torque Wrench for 7/8 3/8 bolts	85555A217	1	1
er Cushion, 1" ID	<a href="https://www.mcmaster.com/3225t28">https://www.mcmaster.com/3225t28</a>	Cable clamps 1"	3225T28	5	1
er Cushion, 2" ID	<a href="https://www.mcmaster.com/3225t31">https://www.mcmaster.com/3225t31</a>	Cable clamps 2"	3225T31	5	1
	<a href="https://www.mcmaster.com/1820k23">https://www.mcmaster.com/1820k23</a>	Anti seize 8 ounce can	1820K23	1	1
			Platt Electric		
s, 1 extra, you only need 13.	<a href="https://www.platt.com/platt-electric-supply/Con">https://www.platt.com/platt-electric-supply/Con</a>	Main structure for swingset	16275	13	13
	<a href="https://www.platt.com/platt-electric-supply/Grou">https://www.platt.com/platt-electric-supply/Grou</a>	Ground clamp for top of swingset	487209	2	2
up to 10 stations	<a href="https://www.platt.com/platt-electric-supply/Bare">https://www.platt.com/platt-electric-supply/Bare</a>	Primary blow surface ground	62913	15	15
	<a href="https://www.platt.com/platt-electric-supply/Grou">https://www.platt.com/platt-electric-supply/Grou</a>	2 ground rods needed per site	50562	2	2
	<a href="https://www.platt.com/platt-electric-supply/THH">https://www.platt.com/platt-electric-supply/THH</a>	Mast ground cable	62711	20	1
	<a href="https://www.platt.com/platt-electric-supply/Com">https://www.platt.com/platt-electric-supply/Com</a>	Buried, ground lug	853496	1	1
Stud, Long Barrel	<a href="https://www.platt.com/platt-electric-supply/Com">https://www.platt.com/platt-electric-supply/Com</a>	Mast, gound lug	74053	1	1
	<a href="https://www.platt.com/platt-electric-supply/Flex">https://www.platt.com/platt-electric-supply/Flex</a>	Flex 1 1/4" bulk head connector	9491	3	3
	<a href="https://www.platt.com/platt-electric-supply/Flex">https://www.platt.com/platt-electric-supply/Flex</a>	Flex 1 1/4" aluminum flex 50'	65844	10	1

# Swingset Enclosure Build Standards

## Scope:

The scope of Sec1 SwingSet Build is to relay the PNSN's requirements for a pre installation fully constructed Swingset solar and power system.

The purpose of this system is to provide a rigid solar system that will function the same over 30 years.

The Swingset is a unibody approach. The overall structure is dependent on all the structural components tying into each other to create a rigid body. This minimizes the vibration. Vibration can contribute to a noisy seismic station.

## Terms and Definitions:

- 1) Swingset: Aluminum structure containing solar panels, Grounding, Communication surge protection, Solar conditioning, and an enclosure containing batteries.
- 2) Stanchion: 2" ID aluminum pipe, either 2" sch40 or 2" conduit, typically used for mounting the solar panels, antenna, and enclosure.
- 3) Nominally: conduit, pipe, and sch40 all mean 2" ID, 2 3/8th" OD aluminum pipe. Two types of aluminum pipe can be used. Sch40 2" aluminum or 2" aluminum conduit.
- 4) SS means Stainless Steel. 18-8 or better.
- 5) x2 or x4 or x1pcs means the number of pieces involved with a task.

## Materials:

- 1) All 1/4-20 bolts Hex head screws will be 18-8 SS.
- 2) All 1/4" washers will be SS.
- 3) All 1/4" lock washers will be SS.
- 4) All Aluminum pipe threads will have Anti-Seize placed on their threads.
- 5) All 1/4" Nuts will be brass.
- 6) All pipe will be 2" 2A aluminum conduit. Or 2" sch40 Aluminum pipe (pre-cut to length).
- 7) Any metal touching Aluminum is limited to SS, Bronze, Brass, or Galvanized metals.

## Swingset framing materials:

- 1) 2A Rigid Aluminum Conduit. Or Sch40 pre-cut Aluminum 2" pipe. OD 2-3/8"
- 2) All Aluminum pipe threads will have Anti-seize generously brushed on the pipe coupling threads, 360deg around threads.